Solutions for Vehicle Repair & Maintenance
Introduction

Henkel Solutions for Vehicle Repairs

The objective of this solution guide is to facilitate your search of the right Loctite® and Teroson products for your specific maintenance and repair problems for all types of vehicles. Those are the same products used by the major automotive manufacturers and on race cars all around the world.

From vehicle production to repair and maintenance:

The Henkel portfolio covers all automotive maintenance and repair needs:

In its strive for increased customer satisfaction, Henkel goes far beyond than simply offering products. It offers added value with each product it sells. Henkel is a partner who understands your business and your products, who develops new production techniques and optimizes your processes.

A partner who can make a real contribution to long-lasting value creation for you:

Make use of our unique partnership. In addition to advanced support and trainings you will benefit from the most extensive technology portfolio and worldwide proven brands which meet the specific challenges of your industry. Wherever you are.
Automotive Aftermarket Key Competencies:

Technical Consultancy  Coating  Cleaning  Bonding  Sealing  Expert Training

Go online and discover more!

For more information on our products or the Henkel company just visit our website

www.loctite.com.au

and find:

- Detailed product information
- Application case histories
- Online product training
- Videos, photos and games
- Professional advice
- Your contact
Innovation: Driving the Future

High Technology and Sustainable Solutions to Modern Challenges in Vehicle Repair

Seam Sealant System
Terostat 9120 SF
Terostat 9320
- Replication of all OEM sealing beads
- Super fast curing time

Terotex Aqua Range
New waterborne protective coatings
- Waterborne
- Label-free (non-hazardous)
- Improved performance
Direct Glazing
Terostat 8597 HMLC
Must be used with Terostat 8519 P Primer
Cold applied with any dispensing tool
- Drive-away time: 1 hr FMVSS

Loctite® 243 / Loctite® 263
- Oil-tolerant
- High temperature
- Multi substrates

Instant Gasket
- Instant seal gasket for all flange material
- Easy to use
- Non-corrosive
Mechanical and Body Repair solutions for all vehicles
Here are some examples of the wide range of Loctite® product applications for automobile repairs. Most of these applications would also apply to heavy-duty vehicle or motorcycle repairs. Find additional information on our website: www.loctite.com
Loctite® Threadlockers
- Invented by Loctite® to lock and seal threaded fasteners
- Specified by Automotive OEMs
- Work by filling the spaces between threads
- Provide a secure, one-piece assembly that will not loosen under stress

Loctite® 222
Low Strength Threadlocker
- Ideal for low-strength threadlocking of adjusting screws, countersunk head screws and set screws
- Good on low strength metals which could break during disassembly, e.g. aluminium or brass

Applications:
- Carburetors
- Headlamps
- Throttle body assembly screws
- Choke assembly screws
- Mixture adjustment screws
- Idle control screws
- Body lock screws.

Loctite® 243
Medium Strength Threadlocker
- Locks and seals bolts, nuts and studs to prevent loosening from shock, thermal cycling and vibration
- Seals against leakage
- Allows disassembly with normal tools where necessary
- OEM specified

Applications:
- Timing chain and valve cover
- Water pumps
- Oil drain plugs

<table>
<thead>
<tr>
<th>Description</th>
<th>Purple liquid</th>
<th>Blue liquid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Strength</td>
<td>Low</td>
<td>Medium</td>
</tr>
<tr>
<td>Thread size</td>
<td>Up to M10</td>
<td>Up to M20</td>
</tr>
<tr>
<td>Service temperature range</td>
<td>-55°C to 150°C</td>
<td>-55 to 180°C</td>
</tr>
<tr>
<td>Recommended Primer</td>
<td>7471</td>
<td>7471</td>
</tr>
</tbody>
</table>

Practical Hints:
- Clean parts with Loctite® 7070 ODC Free Cleaner and Degreaser before applying the adhesive
- If the threadlocker will be applied on inactive metal surfaces or below 5°C, pre-treat with Loctite® 7471 or 7649 (Activator)
- If the parts were in contact with aqueous washing solutions or cutting fluids which leave a protective layer on the surface, wash with hot water before use

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Bottle 10ml</td>
<td>19370 - 469052</td>
<td>Bottle 10ml</td>
<td>44088 - 1311374</td>
</tr>
<tr>
<td>Bottle 50ml</td>
<td>22250 - 231499</td>
<td>Bottle 50ml</td>
<td>44092 - 1311321</td>
</tr>
</tbody>
</table>
Loctite® 263 High Strength Threadlocker
- For permanent locking of assemblies which may become loose
- Seal fasteners
- Particularly suited for heavy duty applications
- OEM specified

Applications:
Where disassembly is required –
- Machine tools and presses
- Pumps and compressors
- Mounting bolts
- Gear boxes.

Loctite® 268 Stick High Strength Threadlocker
- Non-liquid, semi solid high strength threadlocker to prevent fastener loosening by vibration, shock and thermal cycling
- Recommended for heavy-duty applications where permanent locking and sealing is required
- Over head assembly

Applications:
Where disassembly is not required –
- Heavy equipment
- Machine tools and presses
- Pumps and compressors
- Mounting bolts
- Gear boxes.

Loctite® 290 Medium to High Strength Threadlocker
- Special low viscosity grade for post assembly applications
- Ideal for instrument screws, electrical switchgear threads and set screws
- Wick-in by capillary action

Applications:
Bolts on:
- alternators and distributor clamps
- carburettor adjustment screws
- hairline cracks.
- Relay adjustment screws and all adjustment screws that need locking.
Loctite® Thread Sealants
- Provide an instant, low pressure seal for metal pipes and fittings
- Will not creep, shrink or block systems by shredding

<table>
<thead>
<tr>
<th>Description</th>
<th>Brown liquid</th>
<th>White semi solid stick</th>
</tr>
</thead>
<tbody>
<tr>
<td>Strength</td>
<td>Medium</td>
<td>Low</td>
</tr>
<tr>
<td>Thread size</td>
<td>Up to 25mm</td>
<td>Up to 25mm</td>
</tr>
<tr>
<td>Temperature resistance</td>
<td>-55°C to 150°C</td>
<td>-55°C to 150°C</td>
</tr>
<tr>
<td>Recommended Primer</td>
<td>7471</td>
<td>7649</td>
</tr>
</tbody>
</table>

Practical Hints:
- All parts must be clean & dry before sealing – use Loctite® 7070 ODC Free Cleaner and Degreaser
- If the thread sealant will be applied on inactive metal surfaces or below 5°C, pre-treat with Loctite® 7471 or 7649 (Activator)
- If the parts have been in contact with washes or cutting fluids containing nitrites, wash parts with hot water

Loctite® 542 Thread Sealant
- Locking and Sealing of metal pipes and fittings
- Reduced migration
- Compatible with hydraulic fluids
- Prevent hydraulic circuits from fouling

Applications:
Ideal for threaded fittings as used in hydraulic and pneumatic installations.

Pack sizes: | Part - IDH No. |
---|---|
Bottle 10ml  | 25344 - 470771 |
Bottle 50ml  | 54294 - 1560050 |

Loctite® 561 Pipe Sealant Stick
- Semi solid stick formula offers added convenience and portability
- Fast, reliable curing
- High pressure sealing at operating temperatures up to +150°C
- Instant seal to 100 psi

Applications:
Stainless steel fittings
Oil and coolant lines
Fuel fittings
Rear axle fill plug
Intake manifold switches
Head bolts into through holes.

Pack sizes: | Part - IDH No. |
---|---|
Stick blister carded 19g | 943428 - 943428 |
Loctite® 577 High Pressure Pipe Sealant

- Prevents galling, leakage and loosening due to vibration shock and thermal cycling
- Fast, reliable curing
- High pressure sealing at operating temperatures up to +150°C
- OEM specified
- Potable water approval A/S 4020
- AGA approval 4787 2600 Kpa

Applications:
Ideal for all coarse metal threads and suitable for applications at low temperatures requiring fast cure. Suits parallel as well as tapered fittings.

Loctite® 569 Hydraulic / Pneumatic Sealant

- Special grade for sealing and locking fittings on hydraulic, pneumatic and fuel systems
- Contains no particles to foul valves and other fine orifices
- Excellent resistance to fuels, hydraulic fluids, and workshop chemicals
- Compatible with hydraulic fluids
- Prevent hydraulic circuits from fouling
- AGA approval 3375 1050 Kpa

Applications:
Recommended for fine threaded fittings as used in hydraulic and pneumatic applications.

Loctite® 567 PST Master Pipe Sealant

- Prevents galling, leakage and loosening due to vibration shock and thermal cycling
- Where slow cure is required to prolong time frame for adjusting valves and fittings
- High pressure sealing at operating temperatures up to +200°C
- AGA approval 3207 1050 Kpa

Applications:
Instant sealing grade containing PTFE for use on metal fittings, including stainless steel, brass, aluminium.

Pack sizes
Part - IDH No.
Tube 6ml 56707 - 234451
Tube 50ml 33540 - 266308

Pack sizes
Part - IDH No.
Tube 50ml 56950 - 234473

Pack sizes
Part - IDH No.
Tube 50ml 19259 - 229930
Loctite® Retaining Compounds
- Bond non-threaded, cylindrical metal assemblies

**Loctite® 609**
- Excellent load transmission and chemical resistance
- Prevents fretting corrosion

**Applications:**
- Used to bond rotors to shafts
- Secure bushings and sleeves
- Augment press fits.

**Loctite® 609 Shaft Fit Retaining Compound**
- Bonding of cylindrical fitting parts
- Suitable for applications where temperature resistance up to 230°C is required

**Applications:**
- Typically used for high temperature retaining of parts with a clearance of interface fit, eg:
  - retaining bushes
  - bearings
  - seals
  - fans
  - liners.

**Pack sizes**

**Loctite® 609**
- Bottle 10ml: 19377 - 464829
- Bottle 50ml: 30015 - 234551

**Loctite® 620**
- Bottle 50ml: 62050 - 234776
- Bottle 10ml: 19377 - 464829
- Bottle 50ml: 30015 - 234551

**Practical Hints:**
- All parts must be clean & dry before sealing – use Loctite® 7070 ODC Free Cleaner and Degreaser
- If the retaining compound will be applied on inactive metal surfaces or 5°C, pre-treat with Loctite® 7471 or 7649 (Activator)
- If the parts have been in contact with washes or cutting fluids containing nitrites, wash parts with hot water

**Description**

<table>
<thead>
<tr>
<th></th>
<th>Loctite® 609</th>
<th>Loctite® 620</th>
</tr>
</thead>
<tbody>
<tr>
<td>Green liquid</td>
<td>Green liquid</td>
<td>Green liquid</td>
</tr>
<tr>
<td>Gap size</td>
<td>Up to 0.2mm</td>
<td>Up to 0.25mm</td>
</tr>
<tr>
<td>Strength</td>
<td>Medium to High</td>
<td>High</td>
</tr>
<tr>
<td>Temperature resistance</td>
<td>-55°C to 150°C</td>
<td>-55°C to 230°C</td>
</tr>
<tr>
<td>Recommended Primer</td>
<td>7471</td>
<td>7649 - 7471</td>
</tr>
</tbody>
</table>
### Loctite® 680 High Strength Retaining Compound
- **High load transmitting grade for permanent assemblies**
- **May require heat to dismantle**
- **Excellent chemical resistance**

**Applications:**
Replaces set screws, clamp rings and snap rings. Used for wheel bearings, idler shaft, and press fit bearings.

### Loctite® 660 Quick Metal Press Fit Repair
- **Especially suited for filling large gaps**
- **Ideal for restoring worn fits of parallel keys, splines and tapers**
- **OEM specified**

**Applications:**
Filling gaps between worn metal parts, e.g.:
- shafts housings
- keys
- bearings
- bushes
- on drive train components, e.g. camshaft drives, clutches, flywheels and crankshafts.

### Loctite® 641 Bearing Mount
- **Controlled strength ideal for cylindrical parts that require disassembly**
- **Prevents unwanted movement and fretting corrosion**

**Applications:**
Used in:
- slip, press or shrink fits
- mounting bearings
- bushes
- sleeves
- seals
- valve guides
- woodruff keys
- liner assemblies.

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<table>
<thead>
<tr>
<th>Pack sizes</th>
<th>Part - IDH No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bottle 10ml</td>
<td>45078 - 1496887</td>
</tr>
<tr>
<td>Bottle 50ml</td>
<td>45078 - 1496859</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Pack sizes</th>
<th>Part - IDH No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tube 6ml</td>
<td>66010A - 473167</td>
</tr>
<tr>
<td>Tube 50ml</td>
<td>66040 - 473166</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Pack sizes</th>
<th>Part - IDH No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bottle 50ml</td>
<td>68050 - 234950</td>
</tr>
</tbody>
</table>
Loctite® Gasket Sealants
- Anaerobic and solvent based to be used on rigid flange assemblies
- Typically for fine mechanical machined flange surfaces on cast steel or aluminum parts
- Both flanges are made of the same material

**Loctite® 510**
- High temperature resistant flange
- High temperature and chemical resistant
- For metal flanges
- Adapts to flange surfaces
- Increases stiffness of assembled flanges
- OEM specified

**Applications:**
Sealing of rigid flange faces on transmissions and engine casings. For flange assemblies close to hot areas, e.g. turbo charger.

**Pack sizes**
- Tube 50ml 45077 - 1496856
- Tube 250ml 45082 - 1496883

**Loctite® 515**
- Seals all potential leak paths caused by surface machine marks, damage, and minor distortion
- Eliminates preformed, pre-cut, paper, rubber and cork gaskets
- Flexes with flanges that move in service

**Applications:**
Seals close fitting joints between rigid metal faces and flanges and will flex with minor flange movements.

**Pack sizes**
- Tube 6ml 51517 - 209756
- Tube 50ml 51531A - 473169
- Cartridge 300ml 33530 - 265605

**Loctite® 518**
- Medium strength anaerobic flange gasket for metal flanges
- Non-dripping gel consistency, ideal for overhead application and vertical faces
- Seals instantly against low pressures
- OEM specified

**Applications:**
For sealing of rigid flange faces, e.g. water pump flanges, differential and timing covers.

**Pack sizes**
- Tube 6ml 51817 - 209759
- Syringe 25ml 51827 - 1329465
- Tube 50ml 19520 - 243271
- Cartridge 300ml 51845 - 135482

**Description**
- Pink liquid
- Purple liquid
- Red gel

**Gap size**
- Up to 0.1mm
- Up to 0.2mm
- Up to 0.5mm

**Water/Glycol Resistance**
- Excellent
- Good
- Good

**Oil resistance**
- Excellent
- Good
- Good

**Temperature resistance**
- -55°C to 200°C
- -55°C to 150°C
- -55°C to 150°C

**Practical Hints:**
- If there are traces of old gasket left on the parts to be sealed, clean with Loctite® 790 Chisel Gasket Remover
- All parts must be clean and dry before sealing – use Loctite® 7670 ODC Free Cleaner and Degreaser
- Anaerobic products cure between metal surfaces in the absence of air
Loctite® Gasket Sealant #1
- For sealing of rigid flanges and joints where permanent assembly is required
- Extends gasket life and prevents leaks
- Fast drying, hard setting

Applications:
Sealant for permanent assemblies, threaded connections, manifold gaskets, and coating diff cover gaskets.

Pack sizes
- Tube 85g 30511 - 473150

Loctite® Gasket Sealant #2
- Seals against leakage
- Improves reliability and extends gasket life
- Excellent for metal to metal assemblies
- Slow drying, non-hardening

Applications:
Used where sealing is more important than adhesion for coating valve cover, sump, diff and thermostat housing gaskets.

Pack sizes
- Tube 85g 30514 - 473139
- Tube 311ml 30515 - 198819

Loctite® Gasket Sealant #3
- Seals close fitting parts, especially close tolerance flanges
- Slow drying, flexible setting
- Fuel resistant

Applications:
Recommended for close fitting machined surfaces, sealing of hoses and dressing solid gaskets.

Pack sizes
- Brushtop bottle carded 50ml 3JB - 476031
- Brushtop bottle 50ml 3JA - 476032
- Brushtop can 473ml 30516 - 661977

Loctite® Gasket Cement #4
- Hard setting gasket
- Economical and suitable for most types of gasket material
- Fuel resistant

Applications:
Replaces set screws, clamp rings and snap rings. Used for wheel bearings, idler shaft, and press fit bearings.

Pack sizes
- Brushtop bottle 50ml 4J - 476033
Gasketing

- Silicone products are used for flexible flange assembly
- Both flanges can be made of different metals

Applications:
- Engines
- Gearboxes
- Oil pans
- Chain covers
- Transmission housing pumps
- Thermostat housings
- Heat exchanger
- Protection/insulating of electrical boxes.

Loctite® Blue RTV Gasket Maker
- Tough, flexible, multi purpose silicone sealant
- Ageing resistant
- No shrinkage, hardening or cracking
- For metal flanges of any size or shape
- Acetic cure

Applications:
- Rocker covers
- Valve covers
- Oil pans
- Intake manifolds
- Water pumps
- Thermostat housings.

Loctite® Hi Temp Red RTV Silicone Gasket
- High temperature resistance
- Ageing resistant
- No shrinkage, hardening or cracking
- Acetic cure

Applications:
- Rocker covers
- Valve covers
- Timing gear covers
- Oil pans
- Intake manifolds
- Water pumps
- Thermostat housings
- End seals
- Intake manifolds
- Rear axle housings.

Loctite® Instant Gasket
- Instant seal gasket that cures within minutes
- Easy to handle
- For all metal flanges
- Long term resistant
- Non corrosive, hazard label-free
- Sensor safe
- Neutral cure

Applications:
- Engines
- Gearboxes
- Oil pans
- Chain covers
- Transmission housing pumps
- Thermostat housings
- Heat exchanger
- Protection/insulating of electrical boxes.

Pack size Part - IDH No.
Tube 85g 34248 - 287436
Tube 300ml 34247 - 287434

Pack size Part - IDH No.
Tube 85g 34243 - 287421
Tube 300ml 34244 - 287425

Pack size Part - IDH No.
Pressurised can 190ml 40479 - 899129
Cartridge 300ml 20166 - 212184

Mechanical Repair

Practical Hints:
- If there are traces of old gasket left on the parts to be sealed, clean with Loctite® 790 Chisel Gasket Remover
- All parts must be clean and dry before sealing – use Loctite® 7070 ODC Free Cleaner and Degreaser

Description
Gap fill
Water/Glycol Resistance
Oil resistance
Temperature resistance
Blue paste
6mm
Good
Good
-55°C to 204°C
Red paste
6mm
Good
Excellent
-60°C to 315°C
Black paste
6mm
Good

Silicone products are used for flexible flange assembly
Both flanges can be made of different metals
Loctite® 5910 / 598 Black Maxx Silicone
- For metal flanges with permanent oil contact
- Low odour, non corrosive
- Specially suited for filling large gaps
- Sensor safe
- Neutral cure
- OEM specified

Applications:
- Oil sump
- Valve cover
- Inlet manifold
- Transmission cover
- Differential cover.

Pack size
- Syringe 50g
- Tube 95g
- Cartridge 300ml

Part - IDH No.
- 39306 - 668698
- 34238 - 287301
- 18581A - 473152

Loctite® 5699 Grey Maxx Silicone
- For metal flanges with permanent water / glycol contact
- Non corrosive
- Sensor safe
- Neutral cure
- OEM specified

Applications:
- Water pump
- Thermostat
- Valve cover
- Inlet manifold
- Transmission pan
- Differential cover, etc.

Pack size
- Tube 95g
- Cartridge 300ml

Part - IDH No.
- 34238 - 287301
- 18581A - 473152

Loctite® 5920 Copper Maxx Silicone
- For metal flanges exposed to high temperatures and high performance engines
- Low odour, non corrosive
- Sensor safe
- Neutral cure
- OEM specified

Applications:
- Turbo exhaust systems
- Oil sump
- Valve cover
- Inlet manifold
- Timing chain cover
- Differential cover.

Pack size
- Tube 95g
- Cartridge 300ml

Part - IDH No.
- 34249 - 287437
- 24237 - 287300

Loctite® 587 Blue Maxx Silicone
- High flexibility
- High oil and water glycol resistance
- Enhances load bearing
- Shock absorbing characteristics
- Sensor safe
- Neutral cure
- OEM specified

Applications:
- General gasketing
- Gearbox / differential covers
- Water pumps
- Timing covers
- Cam covers
- Engine sumps
- Inlet manifolds.

Pack size
- Tube 95g
- Cartridge 300ml

Part - IDH No.
- 34251 - 287442
- 24237 - 287300
Loctite® Freeze and Release

- Releases seized and corroded parts by shock freezing (maximum chill down -43°C)
- Thermal contraction of the parts allows penetration of the lubricating ingredient
- Released parts remain lubricated and protected from corrosion

Applications:
Seized and corroded assemblies of threaded and cylindrical parts across all industries.

Loctite® Solvo-Rust Super Penetrating Oil

- Immediate penetration to break the bond of oxidized metal
- Does not contain CFC
- Will not affect painted surfaces
- Low surface tension
- Freed parts remain lubricated and protected from corrosion

Applications:
Frees rusted and seized bolts, screw fittings and general metal components.

<table>
<thead>
<tr>
<th>Description</th>
<th>Mineral Oil</th>
<th>Mineral Oil</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Amber liquid</td>
<td>Straw coloured liquid</td>
</tr>
<tr>
<td>Temperature Range</td>
<td>n.a.</td>
<td>n.a.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Description</th>
<th>Loctite® Freeze and Release</th>
<th>Loctite® Solvo-Rust Super Penetrating Oil</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pack sizes</td>
<td>Aerosol can 310g, Part - IDH No. FAR - 1024403</td>
<td>Aerosol can 368g, Part - IDH No. 81252 - 473164</td>
</tr>
</tbody>
</table>

Description: Mineral Oil
- Appearance: Amber liquid
- Temperature Range: n.a.

Description: Mineral Oil
- Appearance: Straw coloured liquid
- Temperature Range: n.a.
Loctite® Moly Dry Film
- High temperature
- Heavy-duty static loads
- Will not attract dirt or dust

Applications:
- Used for lubricating and anti-seize on:
  - cam wear-in
  - brake mechanisms
  - cables
  - gear couplings.

Loctite® Silicone Spray
- Lubricates, protects and maintains metal and plastic parts
- Low viscosity
- Does not attract dirt or dust
- Release agent in moulds

Applications:
- Filling gaps between worn metal parts, e.g. shafts
- Lubricates guides, vehicle door locks and plastic components.

Loctite® Silver Stick
- Exclusive Anti-Seize formula in stick form
- Protects metal parts from rust, corrosion, galling and seizing
- Heavy-duty, high temperature
- Smooth texture protects fine threads

Applications:
- Used to lubricate assemblies exposed to high temperatures, such as boiler, engines and turbine parts, exhaust, caliper brake and steam valve bolt threads.

Pack sizes
- Loctite® Moly Dry Film
  - Aerosol can 340g
  - Part - IDH No.: 39895 - 473134
- Loctite® Silicone Spray
  - Aerosol can 290g
  - Part - IDH No.: 24787 - 231009
- Loctite® Silver Stick
  - Stick blister carded 20g
  - Part - IDH No.: 944870 - 944870
# Specialty Repair

## Loctite® High Temp Repair Bandage

- **Description**: Heat shield, wrap around muffler and tailpipe bandage
- **Base**: Silicated pre-pregnated fibreglass
- **Drying time at standard climate**: n.a.

- **Applications**: Mufflers, tailpipes on cars, trucks, tractors and other equipment.

- **Loctite® High Temp Repair Bandage**
  - Fixes holes in mufflers, tailpipes and engine pipes
  - No mixing required, ready to use
  - Immediate results without the need of dismantling
  - Cures with exhaust heat to form a rock hard, long lasting repair

## Loctite® Muffler & Tailpipe Bandage

- **Description**: Wrap around bandage
- **Base**: Epoxy impregnated fibreglass
- **Drying time at standard climate**: n.a.

- **Applications**: Mufflers and tailpipes.

<table>
<thead>
<tr>
<th>Description</th>
<th>Heat shield, wrap around muffler and tailpipe bandage</th>
<th>Wrap around bandage</th>
</tr>
</thead>
<tbody>
<tr>
<td>Base</td>
<td>Silicated pre-pregnated fibreglass</td>
<td>Epoxy impregnated fibreglass</td>
</tr>
<tr>
<td>Drying time at standard climate</td>
<td>n.a.</td>
<td>n.a.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Loctite® High Temp Repair Bandage</th>
<th>Loctite® Muffler &amp; Tailpipe Bandage</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fixes holes in mufflers, tailpipes and engine pipes</td>
<td>Epoxy impregnated fibreglass bandage</td>
</tr>
<tr>
<td>No mixing required, ready to use</td>
<td>Repairs cracks, holes and leaks</td>
</tr>
<tr>
<td>Immediate results without the need of dismantling</td>
<td></td>
</tr>
<tr>
<td>Cures with exhaust heat to form a rock hard, long lasting repair</td>
<td></td>
</tr>
</tbody>
</table>

### Pack sizes

<table>
<thead>
<tr>
<th>Description</th>
<th>Part - IDH No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bandage blister carded 106cm</td>
<td>HTB2 - 476026</td>
</tr>
<tr>
<td>Bandage blister carded 125cm</td>
<td>MB1 - 476017</td>
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</tbody>
</table>
Loctite® Radiator & Petrol Tank Repair Kit
- Seals small holes and weak seams
- Repairs leaks and holes in all types of metal radiators and fuel tanks
- No need for welding or tank removal
- Semi-cures in 15 min but remains flexible
- Fully cured in 2 hours

Applications:
Holes and seams in fuel tanks and radiators.

Loctite® Muffler Putty
- Strong adhesion to all metals
- Seals holes and leaks
- Impermeable to heat, corrosion and exhaust acids
- Sets when manifold or exhaust are heated

Applications:
Damaged exhaust systems, mufflers, manifolds and catalytic converters.

Loctite® 15 Minute Radiator
- Removes rust and sludge from cooling system
- Fast acting – works in 15 minutes
- Will not harm water pump seals and rubber hoses

Applications:
All water-cooled engines on passenger vehicles, trucks and machinery.

<table>
<thead>
<tr>
<th>Epoxy repair</th>
<th>High temp sealant</th>
<th>Cleaner</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epoxy resin and aluminium flakes</td>
<td>Alkaline paste</td>
<td>Acid</td>
</tr>
<tr>
<td>2 hours</td>
<td>24 hours</td>
<td>n.a.</td>
</tr>
</tbody>
</table>

Pack sizes
- Loctite® Radiator & Petrol Tank Repair Kit
  - Tape blister carded 20g: RPK1 - 354947

- Loctite® Muffler Putty
  - Tub 200g: MP2 - 476015

- Loctite® 15 Minute Radiator
  - Bottle 175g: FMC1 - 354959
### Mechanical Repair

#### Surface Preparation

#### Cleaning

<table>
<thead>
<tr>
<th>Description</th>
<th>Polyolefin Primer</th>
<th>Activator</th>
<th>Activator</th>
</tr>
</thead>
<tbody>
<tr>
<td>Base</td>
<td>Heptane</td>
<td>Acetone</td>
<td>Acetone</td>
</tr>
<tr>
<td>Drying time at standard climate</td>
<td>30 sec</td>
<td>30 – 70 sec</td>
<td>30 – 70 sec</td>
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<tr>
<td>On-part life</td>
<td>8 hrs</td>
<td>7 days</td>
<td>30 days</td>
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</tbody>
</table>

**Loctite® 770 PP Primer**
- Improves adhesion to difficult to bond surfaces
- Helps to provide strong reliable bonds
- For all Loctite® branded cyanoacrylates

**Applications:**
Used in combination with all Loctite® brand cyanoacrylates on polypropylene, polyethylene, PTFE and thermoplastic rubber.

**Pack sizes**
- Bottle 100ml: 29520A - 900067

**Loctite® 7471 Activator**
- Improves and increases cure speed, especially
  - at low temperatures,
  - in applications with, passive metals,
  - on inert surfaces, or
  - where large gaps are involved

**Applications:**
Primer/Activator for anaerobic products.

**Pack sizes**
- Aerosol can 133ml: 22477 - 1553340

**Loctite® 7649 Activator**
- Improves and increases cure speed, especially
  - at low temperatures,
  - in applications with, passive metals,
  - on inert surfaces, or
  - where large gaps are involved

**Applications:**
Primer/Activator for anaerobic products.

**Pack sizes**
- Bottle 100ml: 22410A - 991076
Loctite® Non-Chlorinated Parts Cleaner

- Formulated for wipe down, pressure spraying, ultrasonic and immersion cleaning processes
- Non-flammable and non-toxic
- Biodegradable
- ODC free

Applications:

- Machinery
- Equipment
- Valves
- Compressors
- Bearings
- Castings
- Motors
- Tanks
- Exterior siding
- Windows.

Loctite® 790 Chisel Gasket Remover

- Removes pre-cut gasket cements as well as formed-in-place chemical gaskets
- Product will not run-off, even on vertical surfaces
- Excellent pre-cleaner prior to solvent washing

Applications:

- Designed to remove baked-on chemical gaskets, gasket cements and conventional materials from metal surfaces.

Loctite® Non-Chlorinated Parts Cleaner

- Aggressively penetrates and dissolves
- Dries fast with no residue
- Eliminates the need to disassemble parts
- VOC compliant
- No chlorinated solvent run-off

Applications:

- Used to remove most greases, oils, lubrication fluids, metal cuttings and fines from surfaces such as:
  - metal, glass
  - rubber
  - most plastics
  - painted surfaces.

Non-aqueous solvent

<table>
<thead>
<tr>
<th>Non-aqueous solvent</th>
<th>Solvent cleaner</th>
<th>Solvent cleaner</th>
<th>Solvent cleaner</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrocarbon / Monoterpene</td>
<td>Hydrocarbon / Acetone</td>
<td>Water</td>
<td>Methylene Chloride</td>
</tr>
<tr>
<td>n.a.</td>
<td>n.a.</td>
<td>n.a.</td>
<td>n.a.</td>
</tr>
</tbody>
</table>

Loctite® 7070 ODC Free Cleaner & Degreaser

- General purpose, pre-assembly cleaning treatment
- Leaves no residues behind
- Non corrosive
- ODC Free

Applications:

- Formulated to remove oil, grease, fluids, oxidised oils (gum) and asphalt from all types of metal parts.

Loctite® Natural Blue Cleaner & Degreaser

- Formulated for wipe down, pressure spraying, ultrasonic and immersion cleaning processes
- Non-flammable and non-toxic
- Biodegradable
- ODC free

Applications:

- Machinery
- Equipment
- Valves
- Compressors
- Bearings
- Castings
- Motors
- Tanks
- Exterior siding
- Windows.

Pack sizes:

- Aerosol can 473ml
  - Part - IDH No. 20162 - 661976
- Aerosol can 420g
  - Part - IDH No. 30545 - 1506652
- Canister 3.78L
  - Part - IDH No. 82251 - 209804
Yuk Off® Brake & Parts Cleaner

- Developed for brake professionals and mechanics
- Aggressively penetrates and cleans oil from brake systems and metal parts
- Dries fast with no residue
- Safe use on aluminium
- Chlorine free

Applications:
- Brake systems
- CV joints
- Machinery
- Tools
- Farm equipment
- Cleaning all surfaces prior to gasketing.

Pack sizes
- Aerosol can 400g
- Part - IDH No. Y101 - 300684

Yuk Off® Super Degreaser

- Powerful formulation for toughest jobs
- Easy application
- Quick penetration through toughest grease, oil and corrosion
- Not harmful to metal, rubber or plastic
- Rinses off easily with water

Applications:
- Engines and parts
- Garage floors
- Driveways
- Machinery
- Motor cycles
- Chainsaws
- Lawn mowers
- Outboard engines.

Pack sizes
- Aerosol can 417g
- Part - IDH No. 24441 - 230824

Description

<table>
<thead>
<tr>
<th>Description</th>
<th>Yuk Off® Super Degreaser</th>
<th>Yuk Off® Brake &amp; Parts Cleaner</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrocarbon solvent</td>
<td>Hydrocarbon solvent</td>
<td>Hydrocarbon solvent</td>
</tr>
<tr>
<td>Base</td>
<td>Petroleum spirit</td>
<td>Heptane based</td>
</tr>
<tr>
<td>Appearance</td>
<td>Turbid liquid</td>
<td>Clear liquid</td>
</tr>
</tbody>
</table>

Pack sizes
- Aerosol can 400g
- Part - IDH No. Y101 - 300684

Pack sizes
- Aerosol can 417g
- Part - IDH No. 24441 - 230824
**Yuk Off® Carb & Throttle Body Cleaner**
- Fast acting, highly concentrated cleaner
- Quickly cuts and removes, grease, gum and varnish
- Oxygen sensor safe

**Applications:**
Strips away baked-on carb, gum, varnish and other products, from:
- manual and automatic chokes
- baffle plates
- carburettor linkages
- throttle bodies.

**Pack sizes**
- Aerosol can 340g

**Part - IDH No.**
- 24790 - 231015

**Yuk Off® Bumper & Tyre Sheen**
- Fast and easy to apply
- Brings out the natural colour of tyres
- Protects and promotes shine

**Applications:**
- Tyres
- Bumpers
- Mud-flaps
- Dashboards
- Other rubber components.

**Pack sizes**
- Aerosol can 350g
- Y182 - 300685

**Loctite® Hand Wipes**
- Pre-moistened waterless towels
- Scrubs off the toughest grease and grime without rinsing and drying
- Leaves no residues behind
- Fortified with emollients and natural oils

**Applications:**
Premoistened with a powerful cleaning formula, the abrasive, yet non-scratching fabric removes:
- tar
- grease
- wax
- ink
- paint
- lubricants
- adhesives.

**Pack sizes**
- Tub 75pck
- 34943 - 337637
- Bucket 130pck
- 34944 - 337638

**Yuk Off® Orange Hand Cleaner**
- Effective on all stains
- Contains premium-grade cleansing agents
- Citrus-based smooth formula with skin conditioners
- PH balanced

**Applications:**
Cleans hands quickly and effectively from dirt, grease, resin, ink, paint, glue, tile cements and other stubborn stains whilst soothing and protecting raw and rough hands.

**Pack sizes**
- Bottle 400ml
- 31908 - 366943
- Pump can 4L
- 31909 - 367218
- Bucket 15L
- 31910 - 367217

**Description**
<table>
<thead>
<tr>
<th>Yuk Off® Carb &amp; Throttle Body Cleaner</th>
<th>Yuk Off® Bumper &amp; Tyre Sheen</th>
<th>Loctite® Hand Wipes</th>
<th>Yuk Off® Orange Hand Cleaner</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrocarbon solvent</td>
<td>Hydrocarbon solvent</td>
<td>Wipes</td>
<td>Organic solvent</td>
</tr>
<tr>
<td>Silane based</td>
<td>Heptane based</td>
<td>Aqueous based</td>
<td>Organic solvent</td>
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<tr>
<td>Clear liquid</td>
<td>Clear liquid</td>
<td>Textured towel</td>
<td>Pale paste</td>
</tr>
<tr>
<td>Yuk Off® Carb &amp; Throttle Body Cleaner</td>
<td>Yuk Off® Bumper &amp; Tyre Sheen</td>
<td>Loctite® Hand Wipes</td>
<td>Yuk Off® Orange Hand Cleaner</td>
</tr>
<tr>
<td>Description</td>
<td>Description</td>
<td>Description</td>
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</tr>
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<td>Hydrocarbon solvent</td>
<td>Wipes</td>
<td>Organic solvent</td>
</tr>
<tr>
<td>Base Petroleum spirit</td>
<td>Heptane based</td>
<td>Aqueous based</td>
<td>Organic solvent</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid</td>
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<td>Pale paste</td>
</tr>
<tr>
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<td>Yuk Off® Orange Hand Cleaner</td>
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<td>Description</td>
<td>Description</td>
<td>Description</td>
</tr>
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<td>Description</td>
<td>Description</td>
<td>Description</td>
</tr>
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<td>Yuk Off® Bumper &amp; Tyre Sheen</td>
<td>Loctite® Hand Wipes</td>
<td>Yuk Off® Orange Hand Cleaner</td>
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<tr>
<td>Description</td>
<td>Description</td>
<td>Description</td>
<td>Description</td>
</tr>
</tbody>
</table>
With Henkel, customers have access to a full range of Teroson and Loctite® body repair and protection products to meet the needs of today's body repair shop. They include adhesives and sealants, solutions for direct glazing, noise control, corrosion protection, plastic repair and body filling. Many of these products are specified for auto market repair by leading automobile manufacturers.
### Direct Glazing

**Page 30 – 31**

<table>
<thead>
<tr>
<th>Technology</th>
<th>Terostat 8617 HMLC</th>
<th>Terostat 8630 2K HMLC</th>
<th>9087 FL HMLC</th>
<th>Terostat 819 P</th>
<th>Terodicht Elastic</th>
<th>Teroson FL</th>
<th>Teroson Applicators</th>
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<tbody>
<tr>
<td>Rubber mounted</td>
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<td>Encapsulated windscreen</td>
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<td>Glass / ceramic</td>
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<td>Glass</td>
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<td>Trimmed residual bead</td>
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<td></td>
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<tr>
<td>Bare metal</td>
<td></td>
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</tr>
<tr>
<td>GFC / SMC</td>
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<td>1 component</td>
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<td>Installation time in minutes</td>
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<td>30</td>
<td>25</td>
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<tr>
<td>Drive-away time FMVSS</td>
<td>1 h</td>
<td>1 h</td>
<td>1 h</td>
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</tbody>
</table>

### Seam Sealing

**Page 32**

<table>
<thead>
<tr>
<th>Curing System</th>
<th>Terostat 8597 HMLC</th>
<th>Terostat 8670 SF</th>
<th>Terostat 8617 SF</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chemically curable</td>
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<td>SMP</td>
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<tr>
<td>Paint</td>
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<tr>
<td>E-coated metal</td>
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<td>GFC / SMC / plastics</td>
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<tr>
<td>Bare metal</td>
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<td>Glass / ceramic</td>
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<tr>
<td>Sealing and bonding</td>
<td></td>
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<tr>
<td>Isocyanate free</td>
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<td>Paintable</td>
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<td>Spraysable</td>
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<tr>
<td>Brushable</td>
<td></td>
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<td></td>
</tr>
<tr>
<td>Non corrosive</td>
<td></td>
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</tr>
</tbody>
</table>
Body Repair

Direct Glazing

- Teroson products answer each specific direct glazing need
- Bonding of screens and windows of all vehicle types
- Complies to the specifications from original car manufacturers

<table>
<thead>
<tr>
<th>Product base</th>
<th>Polyurethane based solvent</th>
<th>Silane based solvent</th>
<th>1 component polyurethane</th>
</tr>
</thead>
<tbody>
<tr>
<td>Application method / drying time</td>
<td>up to 15 mins</td>
<td>Clean cloth</td>
<td>Cold / 25 min</td>
</tr>
<tr>
<td>Drive-away time FMVSS 212/208 (airbag)</td>
<td>n.a.</td>
<td>30 secs - 1 hour</td>
<td>1 hr</td>
</tr>
<tr>
<td>HMLC - High Modulus/Low Conductive</td>
<td>n.a.</td>
<td>n.a.</td>
<td>Yes</td>
</tr>
</tbody>
</table>

**Practical Hints:**
- Using the Terostat “Kits” offers all needed products in one package for a windscreen replacement job.
- Teroson FL was specially developed to remove silicone residues that can be found on windscreens which can make the adhesion difficult.
- Teroson 8519 P is an universal primer: to use on the car frame, on the windscreen and on remaining bead.
- The unique Teroson sliding nozzle gives instantaneously the right bonding bead depending on the size of the windscreen, for a safer result and reduced product consumption.

**Terostat 8519 P Primer – All in one glass primer / activator**
- All in one primer / activator to use on the metal frame, the windscreen and the remaining cut bead
- Very short evaporation time
- Excellent UV protection
- Corrosion protection for small flange damage

**Applications:**
For all car windows, to promote adhesion of direct glazing adhesives and sealants on glass metal, paint, ceramic, some plastics, PUR.

**Terostat 8560 AC-25 – Pre-treatment**
- Active wipe for surface treatment of glass and ceramic coatings
- No need to wipe off
- Suitable for automatic spray application

**Applications:**
Used for cleaning and activating glass and ceramic coatings prior to direct glazing without black glass primer.

**Terostat 9097 PL HMLC**
- HMLC – High Modulus and Low Conductivity
- Without primer, activators or active wipe
- Built-in UV stability
- Good sag resistance, no stringing, for all vehicles
- To apply cold and only with Power Line II gun
- OEM specified

**Applications:**
For fast and efficient windscreen replacement, with shorter working time (no primer application).
<table>
<thead>
<tr>
<th>Product</th>
<th>Description</th>
<th>Pack sizes</th>
<th>Part - IDH No.</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Terostat 8597 HMLC</strong></td>
<td>• HMLC – High Modulus and Low Conductivity</td>
<td>Cartridge 310ml</td>
<td>15458592 - 15458592</td>
</tr>
<tr>
<td></td>
<td>• For all vehicles</td>
<td>Sausage 570ml</td>
<td>1547937 - 1547937</td>
</tr>
<tr>
<td></td>
<td>• Good sag resistance</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• no stringing</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Cold applied with any type of dispensing equipment (best results with Power Line II gun)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• OEM specified</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Terostat 8630 2K HMLC</strong></td>
<td>• HMLC – High Modulus and Low Conductivity</td>
<td>Cartridge 310ml</td>
<td>915287 - 915287</td>
</tr>
<tr>
<td></td>
<td>• For all vehicles (best for trucks and busses)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Good sag resistance</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• No stringing</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Apply warm and only with Power Line II gun</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• OEM specified</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Terodicht Elastic</strong></td>
<td>• Good sag resistance</td>
<td>Cartridge 310ml</td>
<td>12879Z - 800673</td>
</tr>
<tr>
<td></td>
<td>• Ideal for leaking windscreens even under wet conditions</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Water resistant</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Apply warm and only with Power Line II gun</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• OEM specified</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Thatcham approved</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Loctite® Rear View Mirror Bonder</strong></td>
<td>• Compensates for differential thermal expansion of parts</td>
<td>Kit blister carded 1.2ml</td>
<td>MA2 - 354940</td>
</tr>
<tr>
<td></td>
<td>• Cures when confined with the aid of Loctite 7649 Activator</td>
<td>Kit II blister carded 0.5ml</td>
<td>MA3 - 476018</td>
</tr>
<tr>
<td></td>
<td>• Bonds permanently mirror brackets to windscreens</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Ready for use in minutes</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Used by professionals</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Applications:**
- For emergency sealing on all vehicles with rubber mounted screens. Use any type of professional dispensing tools for application; best used with Staku pistol.
- The ultimate performance, perfect for large windscreens and independent of weather conditions.
- The ultimate performance, perfect for large windscreens and independent of weather conditions.
- The ultimate performance, perfect for large windscreens and independent of weather conditions.
Body Repair

Seam Sealing / Bonding of Body and Parts

- For all body repair sealant applications
- For bonding applications
- For different over-painting requirements

Terostat 9120 SF
- High viscosity bodywork sealant for sealing gaps and joints
- Very good adhesion without primer
- Excellent elasticity
- Excellent UV resistance and weathering performance
- Very good sag resistance
- Solvent free, isocyanate free
- Large gap filling
- NVH properties
- Compatible for solvent-water borne systems
- OEM specified

Applications:
For all areas where sealing, bonding and fast over painting is required. Particularly suitable for bonding performance accessories, e.g. spoilers, trim strips, etc.

Terostat 9320
- Low viscosity seam sealant
- Very good, sprayable adhesion without primer
- Excellent UV resistance and weathering performance
- Fast curing speed
- Overpaintable wet on wet up to 3 days after application
- Very good sag resistance
- Solvent free, isocyanate free
- OEM specified

Applications:

Terostat MS 939
- Strong elastic adhesive, allows dynamic stresses
- Immediate high position tack after joining parts
- Excellent back filler
- Good UV resistance and weathering performance
- Medium modulus
- Very good sag resistance
- Solvent free, isocyanate free

Applications:
Used for elastic bonding of metals and plastics, e.g. side paneling and bonding of the roof skin in the vehicle and caravan manufacture. Also very suitable for elastic seam sealing and joint sealing of the interior and/or exterior vehicle body parts.

Practical Hints:
- Terostat 9120 SF / 9320 SF can be spot welded
- For OEM finish, use the different Teroson nozzles
- Curing time can be accelerated by infrared

Table:

<table>
<thead>
<tr>
<th></th>
<th>Terostat 9120 SF</th>
<th>Terostat 9320</th>
<th>Terostat MS 939</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product base</td>
<td>Modified silane polymer</td>
<td>Modified silane polymer</td>
<td>Modified silane polymer</td>
</tr>
<tr>
<td>Evaporation time / skin over time / pot life</td>
<td>10 - 20 min</td>
<td>10 - 20 min</td>
<td>10 min</td>
</tr>
<tr>
<td>Paintability / Bonding properties</td>
<td>Wet on wet, up to 3 days</td>
<td>Wet on wet, up to 3 days</td>
<td>Paint compatible</td>
</tr>
</tbody>
</table>

Pack sizes

<table>
<thead>
<tr>
<th></th>
<th>Part - IDH No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>WHITE - Cartridge 310ml</td>
<td>1358213 - 1358213</td>
</tr>
<tr>
<td>GREY - Cartridge 310ml</td>
<td>1358216 - 1358216</td>
</tr>
<tr>
<td>Wide Flat Nozzle</td>
<td>34914 - 744502</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th></th>
<th>Part - IDH No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>BLACK - Cartridge 300ml</td>
<td>13916B - 211743</td>
</tr>
<tr>
<td>OCHRE - Cartridge 300ml</td>
<td>13917C - 272232</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th></th>
<th>Part - IDH No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>WHITE - Sausage 570ml</td>
<td>14652B - 212653</td>
</tr>
<tr>
<td>BLACK - Sausage 570ml</td>
<td>13882X - 100145</td>
</tr>
<tr>
<td>GREY - Sausage 570ml</td>
<td>13696M - 197363</td>
</tr>
</tbody>
</table>

- Terostat 9120 SF / 9320 SF can be spot welded
- For OEM finish, use the different Teroson nozzles
- Curing time can be accelerated by infrared

Practical Hints:

- Terostat 9120 SF / 9320 SF can be spot welded
- For OEM finish, use the different Teroson nozzles
- Curing time can be accelerated by infrared
<table>
<thead>
<tr>
<th>Product</th>
<th>Description</th>
<th>Applications</th>
<th>Pack sizes</th>
<th>Part - IDH No.</th>
</tr>
</thead>
</table>
| Teroson® Adhesive Spray | • High initial strength (allow 10 min for solvent evaporation)  
• Contact and pressure sensitive  
• Particularly suitable for bonding porous materials | To bond fabric, polyester and polyester foams, leather, cardboard and coverings. | Aerosol can 400ml   | 15787K - 661974 |
| Teromix 6700     | • Fast cure, high strength independent from temperature / humidity  
• Good corrosion protection, excellent resistance to chemicals  
• Adheres to a wide range of materials  
• Can be spot welded before curing  
• Allows over-painting  
• Solvent free  
• OEM specified | Suitable for sealing and bonding seams on wheel cut-outs between side panels and wheel arches, for bonding plastic spare wheel wells in boot floor or for bonding cover panels (door, wheel arch). Provides efficient corrosion protection for vehicle body joints, e.g. on weld-in body sections between wheel arch and fender, on the hem flanges of doors, boots, lids and covers. | Cartridge 2x25ml    | 17034Q - 642666  |
| Terokal 5055     | • Crash resistant structural bonder for car panels  
• Easy to use without primer, and spot weldable 90 min. after application  
• Fast build-up of the initial strength to prevent panel movements after original positioning  
• Solvent free adhesive  
• Can be cold applied but warm application (up to 60°C) is recommended  
• Curing at room temperature (heating possible) | Structural rigid bonding for roof and panel bonding of vehicles (aluminium, steel and SMC). | Cartridge 250ml     | 1358254 - 1512156 |
| Terostat 9220    | • Powerful adhesive for flexible permanent spot welding without scarring  
• Adheres to a wide range of materials without primer  
• High resistance to ageing, weathering, UV light and salt water  
• Isocyanate and solvent free  
• OEM specified | To bond metal to metal, plastics (except PP, PE), wood, painted surfaces. Use any type of professional dispensing tools for application; best with Power Line II gun. | Cartridge 310ml     | 10641R - 265673  |
## Loctite® 3038
- Two-part acrylic
- Good adhesion to e-coated metals and polyolefin substrates (PP, PE)
- Good impact resistance
- No surface treatment required

### Applications:
Plastic water tanks, plastic repairs.

### Pack sizes
- Dual cartridge 50ml 1571120 - 1571120
- Dual cartridge 490ml 42547 - 1574771
- Dispensing gun 50ml 1034026 - 1034026
- Manual gun 490ml 985246 - 478600
- Pneumatic gun 490ml 985249 - 470572
- Mixer nozzle 50ml 1034575 - 1034575
- Mixer nozzle 490ml (8mm) 98719 - 1084255
- Mixer nozzle 490ml (10mm) 98722 - 1084092

## Loctite® 3805
- Fast setting, two component adhesive and filler system
- Excellent electrical insulator
- High temperature resistance
- Non-porous

### Applications:
Ideal for repairs, filling, bonding to:
- Iron steel bass
- Bronze
- Aluminium
- Copper

Can be drilled, tapered, threaded or filed. Typically used under speedy sleeves.

### Pack sizes
- Kit blister carded 56g 24180 - 459312

## Loctite® 5 Minute E-Pox-E
- Two-part free flowing clear epoxy adhesive system
- High chemical resistance
- No shrinkage
- Clear setting

### Applications:
Ideal for rigid materials. Used for exterior trim, plastics and metal repairs.

### Pack sizes
- Syringe 25ml EFQ5 - 354942
Loctite® Metal Magic Repair

- Kneadable epoxy adhesive
- Adheres to moist surfaces and cures even under water
- Resistant to corrosion and most chemicals
- Steel-filled product that cures to a steel-like finish

Applications:
- Rebuilds small engine parts, seals leaks, fills cracks and voids in metal i.e. thermostat housing, tappet cover etc.

Loctite® Contact Adhesive & Trim Cement

- Multi-purpose contact adhesive
- Bonds most porous and non-porous materials
- Super strength
- Requires no mixing
- Highly resistant to heat and water

Applications:
- Car trims
- Plastic
- Timber
- Vinyl
- Felt
- Tiles
- Cork
- Cardboard
- Cement sheeting.
- Metal
- Rubber

---

Loctite® Super Strong E-Pox-E Adhesive

- Two-part free flowing clear epoxy adhesive system
- Impervious to water and petrol derivatives

Applications:
- Ideal metal
- Wood
- Rubber
- Glass
- China.

---

Loctite® White E-Pox-E Ribbon Putty

- Two part epoxy for sealing and filling
- Suitable for underwater applications
- High temperature resistance
- Resistant to petrol, oil, grease, etc.

Applications:
- Ideal for repairing leaky boats, drain pipes and metal water tanks, filling nail hole screws.

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<table>
<thead>
<tr>
<th>Product</th>
<th>Epoxy</th>
<th>Solvent</th>
<th>Epoxy</th>
<th>Epoxy</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Gel</td>
<td>Putty stick</td>
<td>Paste</td>
<td>Ribbon</td>
</tr>
<tr>
<td>Pot life</td>
<td>4 – 6 min</td>
<td>3 – 5 min</td>
<td>3 – 4 min</td>
<td>5 min</td>
</tr>
</tbody>
</table>

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Pack sizes

- Syringe 25ml EFQ7 - 354941
- Stick 113g 88553 - 645440
- Tube 148ml 30537 - 1715477
- Ribbon blister carded 39g WER2 - 216005
Instant Bonding

- For bonding body components
- For emergency repairs
- For light structural bonding

**Loctite® 401**
- General purpose instant adhesive
- Bonds a wide range of similar or dissimilar substrates
- Very high strength on close-fitting parts
- OEM specified

**Applications:**
Emblems, plastic parts, rubber seal.

**Loctite® 406**
- For general purpose application of difficult to bond surfaces
- Bonds a wide range of substrates
- Very high strength on close-fitting parts

**Applications:**
Metal, rubber, ceramics, china and most plastics.

**Loctite® 454**
- For general purpose application
- Will not drip or run
- Non-wicking, specially suited for porous materials
- Bonds similar or dissimilar substrate combinations of wood, metals, ceramics, most plastics
- OEM specified

**Applications:**
Ideal for overhead application as well as for vertical faces.

<table>
<thead>
<tr>
<th>Fixure time / skin-over time</th>
<th>5 – 20 sec</th>
<th>5 – 20 sec</th>
<th>5 – 20 sec</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product base</td>
<td>Cyanoacrylate</td>
<td>Cyanoacrylate</td>
<td>Cyanoacrylate</td>
</tr>
<tr>
<td>Bonding properties</td>
<td>Instant adhesive liquid</td>
<td>Instant adhesive liquid</td>
<td>Instant adhesive gel</td>
</tr>
</tbody>
</table>

**Practical Hints:**
- Use Teroson FL or Loctite® 7070 ODC Free Cleaner and Degreaser for surface preparation
- Use Loctite® 770 PP Primer for difficult to bond plastics
- Loctite® 406 displays excellent bond strength on rubber

**Pack sizes**

**Loctite® 401**
- Tube blister carded 3g: 16704 - 547691
- Bottle 25ml: 40124-25 - 265607

**Loctite® 406**
- Bottle 25ml: 40633-25 - 265606

**Loctite® 454**
- Tube blister carded 3g: 45404 - 233998
- Tube 20ml: A045416 - 466862
Loctite® 480 – Instant Adhesive
- Black rubber toughened grade
- For metal-to-metal and metal-to-rubber bonding
- High peel strength
- High shock resistance

Applications: Rubber door seals, metal trims.

Loctite® Super Glue Original
- Universal high strength adhesive
- Highly viscous formula
- Suitable for virtually all materials
- Super strong, super fast

Applications: Metal, laminated plastics, rubber, ceramics, china.

Loctite® Super Glue Xtra Gel
- Gel formula
- Fast and heavy-duty repairs to vertical surfaces
- Suitable for porous and non-porous materials

Applications: Metals, composite materials, wood, cork, foam, leather, card, paper, plaster and unglazed ceramics.

Loctite® Control Instant Adhesive Gel / Liquid
- Multi-purpose instant adhesive
- Self-piercing precision applicator
- Spill-proof
- Controlled and accurate application
- Available in liquid or gel formula

Applications: Used for bonding where precision application is required.

Cyanoacrylate

<table>
<thead>
<tr>
<th>Product</th>
<th>Fixture time / skin-over time</th>
<th>Bonding properties</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>Loctite® 480 – Instant Adhesive</td>
<td>60 – 120 sec</td>
<td>Rubber toughened instant adhesive</td>
<td>Used for bonding where precision application is required.</td>
</tr>
<tr>
<td>Loctite® Super Glue Original</td>
<td>5 – 20 sec</td>
<td>Instant adhesive liquid</td>
<td>Metal, laminated plastics, rubber, ceramics, china.</td>
</tr>
<tr>
<td>Loctite® Super Glue Xtra Gel</td>
<td>5 – 20 sec</td>
<td>Instant adhesive gel</td>
<td>Metals, composite materials, wood, cork, foam, leather, card, paper, plaster and unglazed ceramics.</td>
</tr>
<tr>
<td>Loctite® Control Instant Adhesive Gel / Liquid</td>
<td>5 – 20 sec</td>
<td>Instant adhesive liquid or gel</td>
<td>Used for bonding where precision application is required.</td>
</tr>
</tbody>
</table>

Pack sizes

<table>
<thead>
<tr>
<th>Product</th>
<th>Pack sizes</th>
<th>Part - IDH No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Loctite® 480 – Instant Adhesive</td>
<td>Bottle 25ml</td>
<td>ID: 16819-25 - 229394</td>
</tr>
<tr>
<td>Loctite® Super Glue Original</td>
<td>Tube blister carded 3ml</td>
<td>ID: SG3 - 476012</td>
</tr>
<tr>
<td>Loctite® Super Glue Xtra Gel</td>
<td>Tube blister carded 3g</td>
<td>ID: SGX3 - 476011</td>
</tr>
<tr>
<td>Loctite® Control Instant Adhesive Gel / Liquid</td>
<td>Gel: Bottle 3g</td>
<td>ID: 40778 - 799790</td>
</tr>
<tr>
<td></td>
<td>Liquid: Bottle 3g</td>
<td>ID: 40779 - 799851</td>
</tr>
</tbody>
</table>
Body Repair

Plastic Repair

- Applicable for all types of external plastic car parts (one fits all)
- Single components and set OEM specified

<table>
<thead>
<tr>
<th></th>
<th>Polyurethane</th>
<th>Polyurethane</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Product base</strong></td>
<td>Polyurethane</td>
<td>Polyurethane</td>
</tr>
<tr>
<td><strong>Application</strong></td>
<td>Bonding</td>
<td>Bonding</td>
</tr>
<tr>
<td><strong>Pot life (standard climate)</strong></td>
<td>Approx 10 min</td>
<td>Approx 2 min</td>
</tr>
<tr>
<td><strong>Repair area</strong></td>
<td>Less than 5 cm</td>
<td>Less than 5 cm</td>
</tr>
</tbody>
</table>

**Practical Hints:**
- Re-shape plastic parts before repair
- Compatible with all types of plastics
- Use Terotex Super 3000 / Terotex Super 3000 Aqua for OEM finish (texture)
- Not for fuel tanks and radiator houses
- Use sanding grit up to P120

**Terokal 9225**
- Excellent sandability
- Very good paintability with all car paint systems when using Terokal 150
- OEM specified

**Applications:**
Bumpers, spoilers, aprons, etc. Easy application with Teromix gun (2 x 25ml) and easy mixing with twin cartridge and static mixer.

**Terokal 9225 SF**
- Fast curing
- Excellent sandability
- Very good paintability with all car paint systems when using Terokal 150
- OEM specified

**Applications:**
Bumpers, spoilers, aprons, etc. Easy application with Teromix gun (2 x 25ml) and easy mixing with twin cartridge and static mixer.
Teroson® Plastic Repair Kit

- Contents
  - Teroson FL Cleaner & Thinner
  - Terokal 150 Plastic Primer
  - Teroson 9225 SF
  - Teroson Plastic Filler
  - Teromix Hand Gun
  - Teromix Static Mixer Nozzles
  - Teroson Metal Reinforcement Strips
  - Working instructions

- Applications:
  - Bumpers, spoilers, aprons, etc.

Teroson® FL Cleaner

- • For all surfaces before and after any bonding or sealing job
  • Use Teroson FL whenever repairing plastic, glass or metal parts
  • Extremely fast solvent evaporation

- Applications:
  - Teroson FL is also a diluent for many Teroson products like underbody coatings, plastic repair adhesives, direct glazing products, etc.

Teroson® Plastic Filler

- • No shrinkage, very good sag resistance
  • Compatible with all common car paints
  • Sanding grit up to P240
  • OEM specified

- Applications:
  - For finishing plastic repairs and for all minor damages on exterior plastic car parts.

Terokal 150

- • Excellent base coat
  • Very short evaporation time
  • Fast follow-up for finishing
  • Easy, precise application and safe handling
  • Compatible with all types of plastics and paints

- Applications:
  - To be used for Plastic Repair Kit and Terokal 9225, 9225 SF, Plastic Filler and before painting.

Teroson® Plastic Repair Kit

- Contents
  - Teroson FL Cleaner & Thinner
  - Terokal 150 Plastic Primer
  - Teroson 9225 SF
  - Teroson Plastic Filler
  - Teromix Hand Gun
  - Teromix Static Mixer Nozzles
  - Teroson Metal Reinforcement Strips
  - Working instructions

- Applications:
  - Bumpers, spoilers, aprons, etc.
Body Protection

- Cavity Protection Page 42
  - Teroson Cavity Spray
  - Terotex HV 350 Cavity Wax
  - Terotex 450 Aqua

- Underbody Protection Page 43
  - Teroson Underbody Coating Spray
  - Terotex Record 2000 Black
  - Terotex Record 2000 Aqua
  - Teroson Zinc Spray

- Anti Chip Coating / Sound Deadening Page 44
  - Anti Chip Adhesive Spray Black
  - Anti Chip Adhesive Spray Light
  - Terotex Super 3000
  - Terotex Super 3000 Aqua

- Sound Deadening / Acoustics Page 44
  - Terodem
### Protective Coating

**Pages 42 - 44**

<table>
<thead>
<tr>
<th>Product base</th>
<th>Terotex Record 2000 Aqua</th>
<th>Terotex Super 3000 Aqua</th>
<th>Anti Chip Spray</th>
<th>Terotex Wax</th>
<th>Zinc Spray</th>
<th>Terotex HV 350</th>
<th>Teroson Cavity Spray</th>
<th>Terotex HV 460 Aqua</th>
<th>UBC Spray</th>
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<tbody>
<tr>
<td>Zinc + epoxy agent</td>
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<td></td>
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<td>Synthetic resin</td>
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<td>Rubber + resin</td>
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<td>Waxes + polymers</td>
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<table>
<thead>
<tr>
<th>Substrates</th>
<th>Terotex Record 2000 Aqua</th>
<th>Terotex Super 3000 Aqua</th>
<th>Anti Chip Spray</th>
<th>Terotex Wax</th>
<th>Zinc Spray</th>
<th>Terotex HV 350</th>
<th>Teroson Cavity Spray</th>
<th>Terotex HV 460 Aqua</th>
<th>UBC Spray</th>
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<tbody>
<tr>
<td>Bare metal</td>
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<td>E-coated metal</td>
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<td>Paint</td>
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<td>PVC</td>
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<tr>
<td>PVC-wax</td>
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<tr>
<td>Bitumen / rubber</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rubber / resin</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Wood</td>
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<td></td>
<td></td>
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</table>

<table>
<thead>
<tr>
<th>Properties</th>
<th>Terotex Record 2000 Aqua</th>
<th>Terotex Super 3000 Aqua</th>
<th>Anti Chip Spray</th>
<th>Terotex Wax</th>
<th>Zinc Spray</th>
<th>Terotex HV 350</th>
<th>Teroson Cavity Spray</th>
<th>Terotex HV 460 Aqua</th>
<th>UBC Spray</th>
</tr>
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<tbody>
<tr>
<td>Paintable</td>
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<td></td>
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<tr>
<td>Hs (high solids)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Noise control</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
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<td></td>
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</tbody>
</table>
Body Repair – Underbody

Cavity Protection
Underbody Coating
Rust Protection

• For professional use
• For repair and maintenance

Teroson® Cavity Spray

- Shake spray cans thoroughly before application
- For better penetration warm up HV materials before use (recommended in cold seasons)

Applications:
Ideal for treating small isolated areas and touching up local spots after accident repairs. The extension spray tube allows to reach into open, visible cavities.

Practical Hints:

- Shake spray cans thoroughly before application
- For better penetration warm up HV materials before use (recommended in cold seasons)

Terotex HV 350 Cavity Wax

- Good creeping qualities
- Minimal post dispense dripping
- High temperature resistance
- OEM specified

Applications:
Primarily used for protecting cavities of motor vehicles. Ventilate cavities thoroughly after application. Use HV pressure cup for optimum application / protection.

Product base

<table>
<thead>
<tr>
<th>Waterborne waxes and anti-corrosive agents</th>
<th>Waxes and anti-corrosive agents</th>
<th>Waxes and anti-corrosive agents</th>
</tr>
</thead>
<tbody>
<tr>
<td>Volatile organic compound content</td>
<td>559 g/l</td>
<td>484.5 g/l</td>
</tr>
<tr>
<td>Drive-away time (standard climate)</td>
<td>After 2 – 3 hrs</td>
<td>After 3 – 6 hrs</td>
</tr>
<tr>
<td>Overpaintable (standard climate)</td>
<td>n/a</td>
<td>n/a</td>
</tr>
<tr>
<td>Colour</td>
<td>Beige-brown</td>
<td>Beige-brown</td>
</tr>
<tr>
<td>Application / Equipment</td>
<td>Cavity Conservation / Spray</td>
<td>Cavity Conservation / HV Cup Gun</td>
</tr>
</tbody>
</table>

Terotex HV 450 Aqua

- No unpleasant solvent smell
- Complete coating of all cavities
- Built-in corrosion inhibitor
- No cracking or dripping in extreme temperatures

Applications:
Primarily used for protecting cavities inside doors or in engine bays in all vehicles.

Pack sizes

- Aerosol can 500ml
  - Part - IDH No.: 15571A - 882486

- Tin can 1L
  - Part - IDH No.: 789358 - 868519

- Tin can 1L
  - Part - IDH No.: 1335488 - 1335488
**Teroson® Underbody Coating Spray**
- Post-treatment of areas which are hard to reach
- Achieves fine spray pattern, continuous coating even with thin films
- Fast drying
- Non-sagging
- Complements protective coatings based on PVC or rubber/resin

**Applications:**
Non-bituminous coating material, used mainly for underbody touch-up after accident repairs.

<table>
<thead>
<tr>
<th>Wax and polymers</th>
<th>Rubber and resin</th>
<th>Waterborne dispersion</th>
<th>Zinc with epoxy agent</th>
</tr>
</thead>
<tbody>
<tr>
<td>582 g/l</td>
<td>Approx 470 g/l</td>
<td>Approx 0 g/l</td>
<td>720 g/l</td>
</tr>
<tr>
<td>After 2 hrs</td>
<td>After 2hrs</td>
<td>After 3 hrs</td>
<td>After 1 hr</td>
</tr>
<tr>
<td>After 12 – 72 hrs</td>
<td>After 12 – 72 hrs</td>
<td>After 1 – 24 hrs</td>
<td>n/a</td>
</tr>
</tbody>
</table>

**Applications:**
Reproduction of all OEM textures for permanent car underbodies protection.

**Underbody Coating / Spray**

**Teroson® Zinc Spray**
- Anti corrosion paint for vehicle body repair and maintenance
- Electrically conductive (wet and dry)
- Not overpaintable

**Applications:**
Serves as corrosion protection between welding flanges during MIG and spot welding. Used for vehicle bodywork repairs to galvanize welding joints.

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<thead>
<tr>
<th>Wax and polymers</th>
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<td>After 1 – 24 hrs</td>
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</tr>
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</tr>
<tr>
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<td>After 3 hrs</td>
<td>After 1 hr</td>
</tr>
<tr>
<td>After 12 – 72 hrs</td>
<td>After 12 – 72 hrs</td>
<td>After 1 – 24 hrs</td>
<td>n/a</td>
</tr>
</tbody>
</table>
Body Repair – Underbody

Anti Chip Protection / Sound Deadening

- For professional use
- For repair and maintenance

### Teroson® Anti Chip Spray
- Abrasion-resistant coating
- Coating for painted parts and phosphated metal
- Allows fast over-painting

**Applications:**
For treating small isolated areas and touching up local spots after accident repairs.

### Terotex Super 3000
- Quickly overpaintable with solvent-based OEM paint
- Compatible with metal and PVC
- Good abrasion resistance
- OEM specified

**Applications:**
For abrasion-resistant anti-corrosion and anti-chip coating on visible car parts which require fast over-painting.

### Terotex Super 3000 Aqua
- VOC free, no solvent smell
- UV stable and overpaintable wet-on-wet with waterborne paint
- Low shrinkage to cover large surfaces easily
- OEM specified

**Applications:**
Abrasion resistant coating on visible car parts which require fast over-painting. For OEM finish textures, bumpers and side panels.

### Terodem SP300
- Deadening panels on vehicle floor pans
- Flexible when heated
- Easy application

**Applications:**
Conforms to body panel shapes when heated with a hot-air blower. Flows into ribbings and corners. Ideal for interior and undercarriage.

<table>
<thead>
<tr>
<th>Product base</th>
<th>Synthetc resins</th>
<th>Synthetic resins</th>
<th>Waterborne dispersion</th>
<th>Bitumen / Plastic</th>
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<td>Approx 479.7 g/l</td>
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<td>After 3 hrs</td>
<td>After 2 hrs</td>
<td>After 3 hrs</td>
<td>n/a</td>
</tr>
<tr>
<td>Overpaintable (standard climate)</td>
<td>After 1 – 24 hrs</td>
<td>After 1 – 24 hrs</td>
<td>After 1 – 24 hrs</td>
<td>n/a</td>
</tr>
<tr>
<td>Colour</td>
<td>Light / Black</td>
<td>White / Black</td>
<td>Light / Black</td>
<td>Black</td>
</tr>
<tr>
<td>Application / Equipment</td>
<td>Anti Chip Compound / Spray</td>
<td>Anti Chip Compound / Underbody Coating Gun</td>
<td>Anti Chip Compound / Underbody Coating Gun</td>
<td>Sound Protection</td>
</tr>
</tbody>
</table>

**Practical Hints:**
- Shake spray cans thoroughly before application
- All underbody coatings from the Terotex Aqua range have an improved abrasion resistance and are also good for sound deadening

### Pack sizes

**Teroson® Anti Chip Spray**
- LIGHT - Aerosol can 500ml 156645 - 740086
- BLACK - Aerosol can 500ml 150024 - 740087

**Terotex Super 3000**
- WHITE - Tin can 1L 150016 - 629359
- BLACK - Tin can 1L 142219 - 601081

**Terotex Super 3000 Aqua**
- LIGHT - Tin can 1L 1335491 - 1335491

**Terodem SP300**
- Carton 4 mats 100 x 50cm 13428X - 629360
<table>
<thead>
<tr>
<th>Equipment</th>
<th>Product</th>
<th>Part - IDH No.</th>
<th>Description</th>
</tr>
</thead>
</table>
| MRO Kit                    | MROKIT  | 1575818        | Loctite® MRO Kit  
  • Loctite solutions for every MRO need  
  • Easy to carry and transport  
  • Lockable toolbox  
  Kit contains:  
  Loctite 243 Best Ever 50ml, Loctite 263 Best Ever 50 ml, Loctite 268 Stick 19g, Loctite 401 10ml, Loctite 438 25ml, Loctite 515 50ml, Loctite 561 Stick 19g, Loctite 567 50ml, Loctite 569 50ml, Loctite 609 10ml, Loctite 680 50ml, Loctite 7471 133ml, Anti Seize Stick 19g, Freeze and Release 310g Metal Magic Repair 113g |
| Product Locator            | PRODLOC | 1598278        | Loctite® Product Locator  
  • Hand and easy to use  
  • Includes all workshop needs  
  • Bonus magnetic product locator  
  • Kit easily position on toolboxes, cabinets, workbenches, etc  
  Kit contains:  
  Loctite 243 Best Ever 50ml, Loctite 263 Best Ever 10 ml, Loctite 290 10ml, Loctite 401 10ml, Loctite 518 50ml, Loctite 561 Stick 19g, Loctite 609 10ml, Blue Maxx Silicone 95g, Anti Seize Stick 19g |
| Loctite® O Ring Kit        |         |                | Loctite® O-Ring Kit  
  For Inch-/Metric splicing  
  • Kit for making replacements  
  • 0-rings on the spot  
  • Easy to handle  
  • Ready for use in just a few seconds  
  • The bond is as strong as the rubber itself  
  Kit contains:  
  5 different sizes of nitrile rubber cord, splicing jig, safety knife, Loctite® 406 20g. |
| Plastic Repair Kit         |         |                | Teroson Plastic Repair Kit  
  Contents  
  • Teroson FL Cleaner & Thinner  
  • Terokal 150 Plastic Primer  
  • Terokal 9225 SF  
  • Teroson Plastic Filler  
  • Teromix Hand Gun  
  • Teromix Static Mixer Nozzles  
  • Teroson Metal Reinforcement Strips  
  • Working instructions |
| Multi Press Gun            |         |                | Telescopic air pressure gun for dispensing low viscosity sealants and adhesives as a bead and spray, e.g. Terostat 9320 SF. |
| Dual Cartridge Hand Gun    | 96001   | 267452         | Manual hand gun for processing Teromix 6700 and Terokal 9225/9225 SF twin cartridges. |
| Teroson Staku Hand Gun     | 16765Y  | 142240         | Powerful and durable hand gun for dispensing material from cartridges. |
| Teroson PowerLine II Gun   | 960304  | 960304         | Very powerful air pressure gun for dispensing low to very high viscosity material from cartridges. |
| Teroson Spray Bottle T900  |         |                | Compressed air sprayer for dispensing Teroson cleaner & diluents |
| Terostat 9320 Nozzles      | 1305486 | 1305486        | Flat and wide stream nozzles for use with Terostat 9320 SF. |
| Static Mixers              | 780805  | 780805         | Large nozzles for Terokal 5055  
  Small nozzles for Teromix 6700, Terokal 9225/9225 SF. |
| Additional Equipment       |         |                | Cartridge Opener  
  Reinforcing Strips  
  Wool Dauber |

Part - IDH No.
<table>
<thead>
<tr>
<th>Product description</th>
<th>Pack Size</th>
<th>Part number</th>
<th>IDH code</th>
<th>Page</th>
</tr>
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<tbody>
<tr>
<td>Loctite® 15 Minute Radiator</td>
<td>175 g</td>
<td>FMC1</td>
<td>354959</td>
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<tr>
<td>Loctite® 222 Low Strength Threadlocker</td>
<td>10 ml</td>
<td>19370</td>
<td>469052</td>
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<td>Loctite® 222 Low Strength Threadlocker</td>
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<td>231499</td>
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<tr>
<td>Loctite® 243 Medium Strength Threadlocker</td>
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<tr>
<td>Loctite® 243 Medium Strength Threadlocker</td>
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<td>1311321</td>
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<td>Loctite® 248 Medium Strength Threadlocker</td>
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<td>933728</td>
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<tr>
<td>Loctite® 263 High Strength Threadlocker</td>
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<td>1374240</td>
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<tr>
<td>Loctite® 263 High Strength Threadlocker</td>
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<td>Loctite® 268 High Strength Threadlocker</td>
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<td>45076</td>
<td>1496855</td>
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<tr>
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<tr>
<td>Loctite® 3805 Epoxy</td>
<td>56 g</td>
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</tr>
<tr>
<td>Loctite® 401 Instant Adhesive</td>
<td>3 g</td>
<td>16704</td>
<td>547691</td>
<td>36</td>
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<tr>
<td>Loctite® 401 Instant Adhesive</td>
<td>25 ml</td>
<td>40121-25</td>
<td>265607</td>
<td>36</td>
</tr>
<tr>
<td>Loctite® 406 Instant Adhesive</td>
<td>25 ml</td>
<td>40633-25</td>
<td>265606</td>
<td>36</td>
</tr>
<tr>
<td>Loctite® 454 Instant Adhesive Gel</td>
<td>3 g</td>
<td>45404</td>
<td>233998</td>
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<td>Loctite® 454 Instant Adhesive Gel</td>
<td>20 ml</td>
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<td>Loctite® 480 Instant Adhesive</td>
<td>25 ml</td>
<td>16819-25</td>
<td>229394</td>
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<tr>
<td>Loctite® 5 Minute E-Pox-E Adhesive</td>
<td>25 ml</td>
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<tr>
<td>Loctite® 510 Gasket Eliminator</td>
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<tr>
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<td>Loctite® 518 Gasket Eliminator</td>
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<tr>
<td>Loctite® 542 Thread Sealant</td>
<td>10 ml</td>
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<td>Loctite® 542 Thread Sealant</td>
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<td>Loctite® 561 PST Pipe Sealant Sticks</td>
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<td>Product description</td>
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<td>-------------</td>
<td>----------</td>
<td>------</td>
</tr>
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Around the world, Henkel has an extensive commitment to motor sports where reliable performance must be delivered in the most extreme conditions. As Official Partner and Supplier to the Dakar Rally for several years, Henkel has supported the competing teams with products that reflect the company’s innovation and technological excellence. Over the years, close contacts have developed into a strong relation of mutual trust and understanding. This has been built on the competent service and the high-quality adhesives and sealants offered for fast and efficient repairs which have helped many drivers to make it to the finish line.

Henkel offers much more than outstanding products, it provides solutions to many of the biggest challenges – and to the problems that you face in ensuring reliability, safety and durability.

We’re here to ensure that you receive all the help and support you need. Just contact us!

For more information on the complete range of Loctite® and Teroson products from the Henkel portfolio, please visit [www.loctite.com](http://www.loctite.com), where you can download catalogues, data sheets, technical papers and application examples.

If you would like more information on Loctite products please scan using your smartphone for more catalogues.